

## Work & Waste Activity

Tools Applied:

- Direct Observation
- Value Stream Analysis
- Workplace organisation



	Minutes per cassette	*Labour cost laying 1 cassette	**No of cassettes able to lay per day (or per £300)
<b>Current way</b>	<b>78</b>	<b>£55.70</b>	<b>5.4</b>
<b>Achievable "ideal" way</b>	<b>18</b>	<b>£12.85</b>	<b>23.3</b>

\*Based on 7 hour work day @£300

\*\*Based on 7 hour work day

- Reading and re-reading drawings
- Manoeuvring cassettes being craned to position
- Searching for the right cassettes
- Adjusting cassettes to fit
- Rework & shuffle cassettes due to cassettes at wrong place.
- Idle time – one man working while the rest wait for him to finish before their turn.
- Transport – craning cassettes around to get the right one.
- Inventory – loads of cassettes everywhere, and not in sequence

